# WORKSHOP C: R&D/ SALES/ENGINEERING

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**Overall Comments:** significant difference in outlook and perceived problems in those providing services to the Military and in those providing similar product services to the commercial world.

General Workshop: Good opportunity to share viewpoints, opinions, experiences in the problem areas discussed.

Identified problem areas which impede communications between Sales, R&D, and Engineering:

#### 1. External Problems

- Customer uncertainty
- Need for customer education
- Cost problems
  - Timing on funding

### 2. Internal Problems

- No control on specifications
  - Ownership not defined
  - No product champion
- No common language
- Cultural differences

#### 3. Product Problems

- "The Perfect Product" vs "Good Enough"
  - "Good Enough" defined as what the customer really wants/needs

#### 1. Possible solutions to external problems

- a. Customer education
  - Seminars, technical articles, workshops
  - Anticipate the customer's need
    - Unsolicited proposals
  - Sharing data with customer, even some proprietary

- Make the customer part of the problem and solution
  - Provide input on specifications
  - Joint development when appropriate
- Customer visits to factory

#### b. Staff Education

- Direct contact with customer by R&D and Engineering
- Staff rotation into all Sales/R&D/Engineering functions
- QFD (Quality Function Deployment)
- Core Teams

#### 2. Possible solutions to internal problems

- a. Abolish silos
  - Core Teams
  - Combined Meetings
  - Concurrent engineering Design for Manufacturing
  - Co-location
  - Self-elected planning group
  - Self-empowerment
  - Interactive brainstorming
    - Combined Sales/R&D/Engineering group
    - Unstructured, but with defined goals
- b. Other areas that may impede communication
  - Use system engineering to tie project together
  - Importance of testing
  - Human engineering factors
  - TQM impact of ISO 9000
  - Reaching the right person
- 3. Possible solutions for the "Perfect" vs "Good Enough"
  - Communication with customers on options
  - Knowing what the customer really wants
    - Verifying with customer
    - Communicating customer preferences to all
  - Good specifications

- Consider customer costs
- Don't try to meet multiple customer needs with a single product
  - No killer general purpose solutions
  - Costs too much Low customer value
- Design for manufacturing manufacturing engineers on core team